

2 MAINTENANCE

PLC MAINTENANCE - continued

MULTICYCLE COUNTER SELECTION

STEPS	DIRECTIONS
1	Press the Menu Button
2	Press Arrow Down Button to select PARAMETER (flashing)
3	Press Menu/Ok Button
4	Press Arrow Up Button until CC2 (flashing)
5	Press Arrow Left Button until P=0001 is (flashing)
6	Press Arrow Down or Arrow Down to select cycle count*
7	Press Menu/Ok Button
8	Press Menu/Ok Button with YES to Confirm Changes
9	Press the Menu Button

Ram Stop Rear or Ram Stop Forward Selection

STEPS	DIRECTIONS
1	Press & Hold the Arrow Left Button to Change and display the current ram stop position

NOTE: Repeating this process switches the current position to ram stop forward or ram stop reverse.

PLC MAINTENANCE - EXTEND/RETRACT TIMER ADJUSTMENT

STEPS	DIRECTIONS
1	Press the Menu Button
2	Press the Up or Down Arrow Button until you get to PARAMETER
3	Press the Menu Button
4	Press the Up or Down Arrow Button until TT1 is flashing (Extend Timer)
5	Press the < Arrow Button
6	Press the Up or Down Arrow Button until the desired time is flashing
7	Press Menu
8	Press Menu with YES blinking
9	Repeat Steps 4-8 with TT2 (Retract Timer)
10	Press the Menu Button to return to normal operation.

TIMER SETTINGS (in seconds)

MODEL NO.	RAM STOP REAR		RAM STOP FORWARD	
	TT1	TT2	TT1	TT2
RJ-88SC	27	17	17	27
RJ-100SC	21	16	16	21
RJ-250SC	19	13	13	19
RJ-250 Ultra	19	13	13	19